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011646

D350-1021-011
Job Sheet 195127



Part No: D350-1021-011 Job Qty: 2 pcs

Part Name: Safe Access Prop Rod



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 5/14/19 Job Tracking No:
Due Date: 6/19/19 Created By: Jennifer Renwick
Type: Stock Description:
Note: DWG REV A IPP REV:A 16.04.20 new issue DD VERF:JLM
Ship Via: *Chg001* *See attachment*

DAS 21 9-89
DAS 35 9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	6/19/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	2 pcs	6/19/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		

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Part: D350-1021-011
Job No: 195127
Serial No/Batch: S209647
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH16 - 19 Issue Item F AAGSTG SR037891

130 Packaging 3-1 - Stock - B4B 2 pcs		6/19/19	0.00 0.00	QC 4 - 72	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B 2 pcs		6/19/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG 2 pcs		6/19/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness) 130 - Identify as per dwg & Stock Location: 135 - (Document Control) 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN310-4	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit		
AN4-5	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit		
AN970-4	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit		
D5311-041	Engine Cowl Swivel Prop Rod Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit		
D5418-1	Placard	4 pcs (2 ea)	110-Packaging 1 - Pick Kit		
MS24685-155	Cotter Pin	2 Ea (1 ea)	110-Packaging 1 - Pick Kit		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	AN310-4	2	114	0	
	AN4-5	2	55	0	
	AN970-4	4	100	0	
	D5311-041	2	3	0	
	D5418-1	4	23	0	
	MS24685-155	2	194	0	
Part Specifications					
Specifications could not be found.					

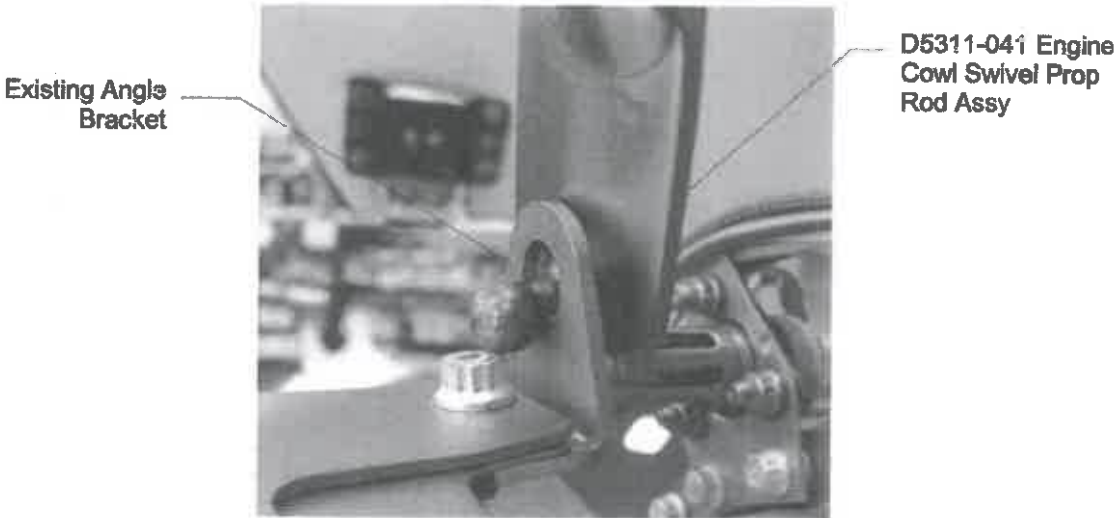


Figure 5: Alternate Prop Rod Mounting Location

4.0 WEIGHT AND BALANCE

The following table shows the net weight increase associated with the D350-1021-011 Engine Cowl Swivel Prop Rod kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-1021-011 Engine Cowl Swivel Prop Rod Kit	0.6 lb 0.3 kg	+12.0 in +0.3 m	+7.2 in-lb +0.1 m-kg	163.4 in 4.2 m	98 in-lb 1.3 m-kg

5.0 PARTS LIST

Qty	Part Number	Description
X	D350-1021-011	ENGINE COWL SWIVEL PROP ROD KIT
1	D5311-041	ENGINE COWL SWIVEL PROP ROD ASSEMBLY
1*	D3622-15	BALL STUD
2	D5311-041	PLACARD
1	AN302	NUT, CASTELLATED
1	AN4-5	BOLT
1	AN5370-4	WASHER
1	MS24695-135	COTTER PIN
1*	LN9016-06K	WASHER (ALT: LN9016-06L, 23116TK060X)
1*	LN9161-06M	NUT (ALT: ASN52320BH060N)

* PART INCLUDED IN D5311-041 ASSEMBLY

Change Record

PAGE 1 OF 1

Part Number: D350-1021-011

Description: SAFE ACCESS PROP ROD

[illegible]